

mody

ELECTRIC SUBMERSIBLE DRAINAGE PUMP

G-1002 SERIES

**PORTABLE ELECTRIC
SUBMERSIBLE PUMP FOR
CORROSIVE & ABRASIVE
APPLICATIONS**

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Model G-1002T

8" (200mm) NPT or Hose

50 HP (37kW) @ 50 Hz

58 HP (43kW) @ 60 Hz

(Med. Volume - Med. Head)

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G-1002 DESIGN ADVANTAGES

- Stainless Steel Strainer, Shaft, Impeller, Outlet and Hardware for maximum corrosion resistance.
- Choice of impeller materials:
 - 1) 304/316 Stainless Steel for sea water and corrosive applications and;
 - 2) Nitride Hardened 410 Stainless Steel for abrasive applications. (Standard)
- Tandem Tungsten Carbide/Tungsten Carbide and Tungsten Carbide/Tungsten Carbide mechanical seals.
- Mechanical Seals in wholly enclosed pressure compensated oil chamber.
- Field adjustable Nitrile Rubber-lined Diffuser/Wear Plate Optimizes efficiency throughout the life of the pump.
- Automatic ON/OFF/ON Thermal Overloads embedded in Stator Winding Optional - requires 6 core or Control cable and external controls.
- Equipped with Sacrificial Zinc Anodes for maximum life in a saline fluid environment.
- Available in complete 316 Stainless Steel Construction with Silicon Carbide/Silicon Carbide Mechanical Seals and Viton® Elastomers.

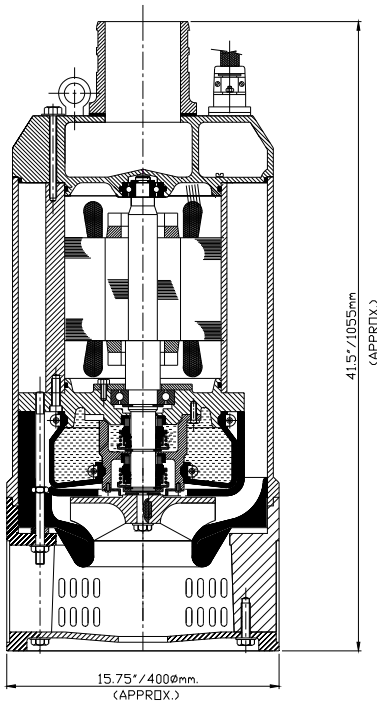


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ELECTRIC SUBMERSIBLE DRAINAGE PUMP

G-1002 SERIES 58HP @ 60Hz 37kW @ 50Hz



G-1002 SERIES

MATERIALS OF CONSTRUCTION AND ENGINEERING DATA

MOTOR

2-pole induction **continuous rated** motor with squirrel cage rotor.
 Stator insulation class 'H' (180°C)
 Speed : 3400 RPM @ 60 Hz, 2800 RPM @ 50 Hz
 Power Rating : 58HP @ 60 Hz, 37kW @ 50Hz Full Load
 Current FLA: 64 Amps @ 460v. 62 Amps @ 400v.
 Max. temperature of the pump liquid : 104°F/40°C
 Max. start/stop per hour : 15
 Star - Delta Starting Optional

POWER SUPPLY

3 phase, 50/60 Hz, AC Supply. Available in any voltage frequency combination. (380/415/460/575/1000V)

BALL BEARINGS

Single row deep groove upper bearing. Double angular contact lower bearings. The bearings are enclosed with high temperature grease-containing special Anti-corrosion additive.

POWER CABLE

Waterproof/oil proof, rubber-insulated, neoprene-sheathed copper conductor flexible cable, 50ft. (15m) length standard. Type SOOW in North America, EPR in the Middle East and HO7RN in the EU. 6 Core or Control cable with thermal overloads optional.

SHAFT SEAL

Tandem Tungsten Carbide/Tungsten Carbide and Tungsten Carbide/Tungsten Carbide Mechanical seals wholly enclosed in a pressure compensated oil chamber.

CORROSION RESISTANT

Epoxy coated Steel Outer Casing
 Aluminum Stator Casing
 Nitrile Rubber- Lined Diffuser/Wear plate.
 Shaft: 431 Stainless Steel
 Hardware: 304 Stainless Steel
 Impeller: Nitride Hardened 410SS to 56HRC is Standard.
 pH Range 5 - 8

STRAINER

304 Stainless Steel with 1-9/16" (25.5mm) X 3/8" (10mm)

SUBMERGENCE

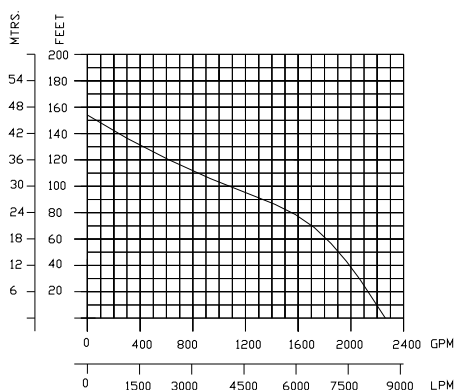
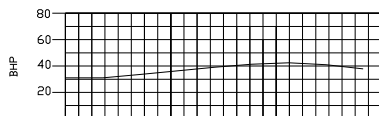
Submergence below liquid surface min 5" (127mm) max. 50' (15m).

WEIGHTS (Approx. without cable)

G 1002: 545lbs. (248Kg)

PERFORMANCE CURVE

MODEL: G 1002T (50/60 Hz)



Due to continuous product development, specifications are subject to change without notice.

03.10.Rev.0