



# ELECTRIC SUBMERSIBLE ALL STAINLESS STEEL PUMPS

## **G-702,802,906,1006 6" SS SERIES-50Hz**

**PORTABLE ELECTRIC  
ALL STAINLESS STEEL  
SUBMERSIBLE PUMPS FOR  
CORROSIVE & ABRASIVE  
APPLICATIONS  
PH RANGE OF 2-10**

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**16 HP (12kW)**

**G 702T/SS  
6"(150mm) NPT or Hose**

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**25 HP (19kW)**

**G 802T/SS  
6"(150mm) NPT or Hose**

.....

**35 HP (26kW)**

**G 906T/SS  
6"(150mm) NPT or Hose**

.....

**50 HP (37kW)**

**G 1006T/SS  
6"(150mm) NPT or Hose**

## **DESIGN ADVANTAGES**

- Available in all Stainless Steel materials for corrosive and abrasive applications. These pumps are capable of handling contaminated fluids typical at most landfills, nuclear power plants, mines, paper & pulp industries.
- Slimline Design with centerline discharge to meet the demands of the most critical applications.
- Choice of impeller materials:
  - 1) 316 Stainless Steel for sea water and corrosive applications and;
  - 2) Nitride Hardened 410 Stainless Steel for abrasive applications. (Standard)
- Choice of Mechanical Seals:
  - 1) Tandem Mechanical Seals, TC/TC (+ ph 5) and;
  - 2) Tandem Mechanical Seals, SC/SC (- ph 5) (Standard)



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## G-702,802,906,1006 6" SS SERIES-50Hz

### MATERIALS OF CONSTRUCTIONS AND ENGINEERING DATA

STANDARD CONSTRUCTION	
Top Discharge Outlet	316SS
Outer Casing	316SS
Stator Casing	316SS
Strainer	316SS
Wear Plate	Nitrile lined
Diffuser Assembly	Nitrile lined
Impeller	410SS
Sand Guard	316SS
Shaft	431SS
Tandem Mech Seals	SC/SC
O-Rings & Elastomers	Viton®
Exposed Hardware	316SS
Cable Type	EPR
Oil	Food Grade
Ball Bearing Types	Radial/Angular

#### PUMP

- A removable Top Discharge Outlet, cast/fabricated male NPT is standard on all pump models, hose outlet is optional.
- External Sand Guard behind the Impeller prevents sand/debris from damaging mechanical seal face.
- Field adjustable Diffuser / Wear Plate optimizes the efficiency throughout the life of the pump.

#### MOTOR

Continuous Duty Rated Squirrel Cage Induction Motor rated IP68 completely submersible, Class H Insulation (180°C) tripple dipped and epoxied end windings.

Speed: 2800 RPM @ 50Hz

Maximum temperature of pump liquid: 104°F/ 40°C

Maximum Start/Stop per hour: 15

#### POWER SUPPLY

3 phase, 50 Hz. AC Supply. Available in any voltage / frequency combination. (380/400/415V)

#### BALL BEARINGS

Single row deep groove upper bearing. Double angular contact lower bearings. The bearings are enclosed with high temperature grease containing special anti-corrosion additive.

#### SHAFT SEAL

Tandem SC/SC & SC/SC Upper and lower mechanical seals wholly enclosed in a pressure compensated oil chamber. TC/TC are optional.

#### POWER CABLE

Waterproof/oil proof, rubber-insulated, neoprene-sheathed copper conductor flexible cable, 50ft, (15m) length (standard).

#### CABLE ENTRY SEAL

Water Dam type cable entry seal designed without Silicones or Epoxies.

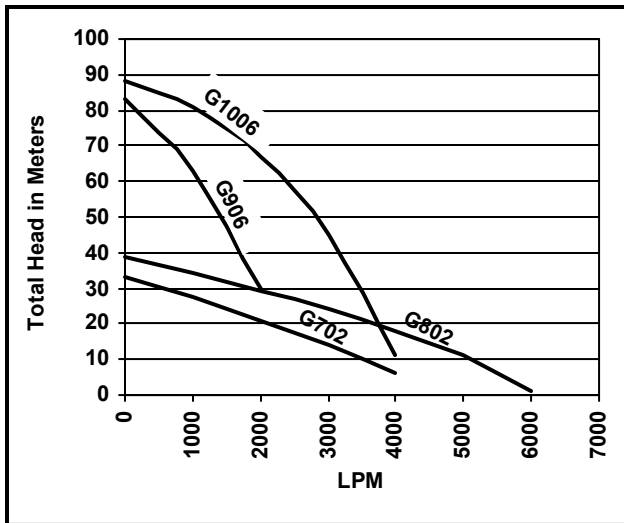
#### CABLE STRAIN RELIEF

Three foot long stainless steel cable sheath terminated at the cable gland is provided for strain relief on all pump models.

#### SUBMERGENCE

Submergence below liquid surface, min. 5" (127mm) max. 50' (15m)

#### PERFORMANCE CURVES



MODEL	MOTOR		CURRENT AMPS	DIMENSIONS (mm)		STRAINER HOLE SIZE (mm)	WEIGHT *
	kW	ph		H	W		
G702T/SS	12	3	25	845	360	25.5 x 5	168
G802T/SS	19	3	39	915	400	25.5 x 10	243
G906T/SS	26	3	51	1029	400	10	313
G1006T/SS	37	3	62	1055	440	13	381

\* Weights (Approx. Without Cable)